



# ECOFLOW

## The versatile answer to Abrasive Flow Machining on a budget

The ECOFLOW series machines are specifically designed for the small die maker or job shop owner. It is the ideal economical alternative for processing carbide dies for precise and repeatable surface finish improvement as well as short-run polishing and radiusing of surfaces and edges of critical components. ECOFLOW is the solution when there can be no compromise in edge and surface improvement conditioning.

The ECOFLOW machine uniformly smooths and blends in features, automatically and controllably, to the same quality level as its larger counterparts in the Kennametal Extrude Hone AFM Product Portfolio. AFM technology can consistently finish internal curved and complex surface locations which are unreachable by any other means.



### Features and Benefits

- Media cylinder**  
 Available with different size of media cylinders: 80mm (3.15") or 100mm (3.8").
- Media stroke**  
 Stroke is 250mm (9.8").
- Media flow rate and pressure**  
 Flow rates are between 4.1 L/min and 6.5 L/min and pressure respectively between 160 bar (2320 psi) and 100 bar (1540 psi).
- Clamp system**  
 Fully hydraulic with clamp system with interval of 250mm (9.8").
- Control panel**  
 Equipped as standard with Siemens control and 7.5" Siemens touchscreen.



## Machine Specifications

### Dimensions:

(W x D x H machine body)	809 x 1367 x 1990mm (31.9 x 53.8 x 78.3")
(W x D x H cylinder head up)	809 x 1367 x 2121mm (31.9 x 53.8 x 83.5")
Weight	910 kg (2000 lbs)
Table height	1050mm (41.3")
Working area surface (W x D)	809 x 838mm (32 x 33")
Maximum weight supported by the table	100 kg (220 lbs)

### Clamping System:

Stroke	250mm (9.8")
Max opening	250mm (9.8") without tooling plates
Min opening	0mm (0") without tooling plates

### Media System:

Media cylinder diameter	80mm (3.15")	100mm (3.8")
Media stroke length	250mm (9.8")	
Media capacity	1257 cc (77 cu.in.)	1963 cc (120 cu.in.)
Min media pressure	34 bar (500 psi)	24 bar (350 psi)
Max media pressure	160 bar (2320 psi)	100 bar (1450 psi)
Media flow rate	4.1 L/min (1.09 GPM)	6.5 L/min (1.71 GPM)

### Hydraulic Unit:

Maximum pressure	100 bar (1,450 psi)
Pump flow rate	6.5 L/min (1.71 GPM)/8 L/min (2.11 GPM)
Tank capacity	50 L (11 gal)

## Electrical Specifications

The machine is PLC controlled with Siemens S7-1200.  
 Equipped with Siemens KTP400 Basic — 4" HMI  
 Electrical (EU and Asia) 400 VAC, 3 Phase +N +PE, 50 Hz.  
 Electrical (North America) 230/460 VAC, 3 Phase, 60 Hz.  
 Control 24VDC.  
 Installed power/ampere peak 10 kVA/25A.  
 Status light Red/Amber/Green

## Machine Features

Optimized aluminum extrusion frame construction maximizes strength while minimizing weight. ECOFLOW handles easily with a standard pallet jack and is designed to fit through a standard mandoor.

## Available Options

- None

NOTE: Specifications and availability are subject to change without notice.



**Kennametal Extrude Hone GmbH**  
 Berghauser Str. 62  
 D-42859 Remscheid  
 Germany  
 Tel: +49 2191 900250  
 Fax: +49 2191 900254  
 remscheid.information@kennametal.com

[www.extrudehone.com](http://www.extrudehone.com)

**Kennametal Extrude Hone Limited**  
 1 Sovereign Business Park  
 Joplin Court, Crownhill  
 Milton Keynes MK8 0JP  
 United Kingdom  
 Tel.: +44 (0) 1908 26 36 36  
 Fax: +44 (0) 1908 26 21 41

**Kennametal Extrude Hone GmbH**  
 Memminger Straße 37  
 D-87746 Erkheim  
 Germany  
 Tel.: +49 8336-8005-0  
 Fax: -500  
 erkheim.information@kennametal.com